

# Open-cell vs. closed-cell

Polyurethane spray foam is often categorized as either "open-cell" or "closed-cell". There are several major differences between the two types, leading to advantages and disadvantages for both, depending on the desired application requirements. In addition, polyurethane spray foam is an extremely versatile material that is available in a variety of final physical properties and densities, making it necessary for the end-user to have an understanding of these differences in order to choose the spray foam system that is best suited for the particular application requirements.

**Closed-cell polyurethane spray foam** is among the most efficient insulating materials commercially available, with R-values commonly around 6.0 per inch. Closed-cell foam incorporates an insulating gas that is retained within the cells (foam "blowing agent"), which leads to the highly efficient insulating properties of the material. In the U.S., insulation is measured in "R-Value" (R= resistance to heat flow), and closed-cell polyurethane spray foam has among the highest R-Values of any commercially available insulation. In addition, the closed-cell nature of this foam provides for a highly effective air barrier, low moisture vapor permeability (often referred to as the "Perm" rating), and excellent resistance to water. The most common foam density for closed-cell polyurethane foam is approximately 2.0 pounds per cubic feet. Years of research and commercial experience has shown that the 1.75 – 2.25 lb/ft<sup>3</sup> density range provides the optimum insulating and strength characteristics for most building applications. Closed-cell polyurethane foams are usually characterized by their rigidity and strength, in addition to the high R-Value. Also, studies show that wall racking strength can be doubled or tripled when closed cell foam is applied.

**Open-cell polyurethane spray foam**, on the other hand, is usually found in densities ranging from 0.4 to 1.2 lbs/ft<sup>3</sup>. One of the advantages that these lower densities provide is a more economical yield, since foam density is directly related to yield (lower density = higher yield). Although the R-value of open-cell foams is slightly more than half that of closed-cell foams, usually around 3.5 per inch, these products can still provide excellent thermal insulating and air barrier properties. Open cell foam is more permeable to moisture vapor, with perm ratings of approximately 16 per 3 inches thickness (up to 30-35 perms at one inch). However, the foam allows for a very controlled diffusion of moisture vapor whose consistency can be managed by the builder / architect. *Open Cell foam should not be used in exterior applications, or applications where it can be in direct contact with water.* Open cell foams are incredibly effective as a sound barrier, having about twice the sound resistance in normal frequency ranges as closed-cell foam. However, they are not recommended for hybrid applications. Other characteristics of open-cell polyurethane foam usually include a softer, "spongier" appearance, as well as lower strength and rigidity than closed-cell foams.

A side-by-side comparison of closed-cell to open-cell polyurethane foams is as follows:

<b>Closed-Cell</b>	<b>Open-Cell</b>
Highest insulating "R-Value" per inch (> 6.0)	Good insulation value (R = 3.5)
Low vapor permeability (low perm)	Higher vapor permeability, but controlled
Air barrier	Air barrier at full wall thickness
Increases wall strength	
Resists water (is a WRB – "Water Resistive Barrier")	
Medium density (1.75 – 2.25 lbs./ft <sup>3</sup> )	Low density (0.4 – 1.2 lbs./ft <sup>3</sup> )
Absorbs sound, especially bass tones	Best sound absorption in normal noise frequency ranges
	Economical yield